



Chromiracle Instruction Manual

◆ Key Features

A mirror-like chrome finish can be easily and safely achieved without a spray gun or airbrush.

Simply press and rub the special urethane sponge (or a soft commercial sponge) to apply. Metallic particles align beautifully to create a chrome-effect surface.

One Chromiracle SET (5g main agent + 0.6g hardener) covers approx. 1m².

After mixing, the liquid remains usable for approx. one month in a sealed container.

◆ Items Required for Application

*SHOW UP Chromiracle Set

*SHOW UP Chromiracle Urethane Sponge (with double-sided tape, sold separately)

*SHOW UP Super Cut Compound Water (for surface prep if needed)

*Plastic caulking spatula (~10mm width, commercial product)

*2 Microfiber cloths (commercial products)

*Bucket (commercial product)

◆ Application Procedure

1. Surface Prep

If applying directly on plastic, imperfections such as dullness or sink marks will reduce the mirror effect.

Flatten any uneven areas using 3000 grit sandpaper, then polish the surface to a high gloss using a non-oily compound like Super Cut Compound Water.

2. Mixing the Liquid

Remove the inner plug from the Chromiracle main bottle, then pour in the entire amount of hardener and shake well to mix.

(Use a dropper if the hardener is difficult to dispense.)

3. Applying the Liquid

Apply an appropriate amount of mixed liquid to the sponge according to the surface size.

For a 1/24 scale model, 1–2 drops are enough.

Too much liquid may make application difficult.

4. Rubbing in Chromiracle

Start by spreading the liquid gently across the surface without applying pressure.

Once the liquid is evenly distributed, gradually increase pressure to embed the metal particles.

The process is complete when a light reflection appears (may look slightly cloudy due to remaining oils).

If rubbing pressure is too low, the thin film may be damaged in the next step.

5. Removing Oils

After rubbing, the surface will appear cloudy due to floating oils.

Wash off the oil with water using a soft sponge or microfiber cloth.

After thoroughly removing the oil, gently blot the surface dry with a dry microfiber cloth without rubbing.

6. Completion

Once both oil and water are removed, the application is complete.

If assembling afterward, allow it to dry for about one full day.

For faster results, a dryer may be used—ensure it is fully dry before handling.

◆ When Used with Paint

Just like chrome-effect paints, Chromiracle can also be applied over painted base or top coats, and supports various substrates.

Recommended SHOW UP base paints:

*KROME 1K Base Color Black Micro Bottle

*KROME 1K Topcoat Clear

*Chrome Primer Clear

*Chrome Primer Black

Note: Paints from other manufacturers may also be compatible. Always test before full application.

◆ Repairing

Scratches or thin areas can be repaired.

Use less liquid than usual and apply using the same method.

Note: Applying too much may dissolve surrounding film and increase repair area.

◆ Film Removal & Cleaning

To remove the chrome layer, use compound, ethanol, or IPA (alcohol).

Used microfiber cloths and sponges can be cleaned and reused by soaking in alkaline cleaners or water with baking soda, then rinsing and drying.

◆ Important Notes

*Use only the SHOW UP Chromiracle Urethane Sponge (sold separately).

*Commercial sponges may not work depending on softness or coarseness.

*Avoid use in high humidity conditions.

*Ensure all oil, dirt, and scratches are fully removed before application.

*Wear protective gear (gloves, goggles, mask) when applying.

