

# **KROME** primer 【KROME Primer Clear/ KROME Primer Black】



SHOW UP Base primer and top coat clear [KROME Primer Clear / KROME Primer Black] are compatible with all KROME paints (TERRA KROME, reAL KROME, sputter Krome, Kyukyoku Rainbow, HYPER KROME Ag).

The base coat is extremely important for the finish of KROME paints. By using KROME Primer, the base coat will be upgraded to excellent drying property which will bring high durability and glossy finish.

KROME Primer Clear can also be used as top coat to minimize fogging.

KROME Primer Black is a product that can be used as the base coat.

KROME Primer Black enables to simplify the base coat process as it also serves as a base coat.

However when it comes to top coat, please purchase KROME Primer Clear separately.

## KROME Primer Clear Set Contents

KROME Primer Clear 180 PRM-180 (Main agent 180g · Hardener 60g · Thinner 50g)  
 KROME Primer Clear 900 PRM-900 (Main agent 900g · Hardener 300g · Thinner 500g)

## KROME Primer Black Set Contents

KROME Primer Black 180 PRMB-180 (Main agent 180g · Hardener 60g · Thinner 50g)  
 KROME Primer Black 900 PRMB-900 (Main agent 900g · Hardener 300g · Thinner 500g)

※1 KROME Primer Weight Ratio 【Mixing Ratio 3 : 1】

PRIMER	HARDENER	THINNER
100	33	10~30

## KROME Primer Clear Painting Order

### SHOW UP Base Color Real Black

(Possibly substituted for your own 1- component or 2- component black)



Thoroughly remove existing dirt and dust, and degrease.  
Paint SHOW UP base color, Real Black (recommended).  
(If you don't have one, use the one you usually use.  
You can use 1-component or 2- component black)

### KROME Primer Clear Main Agent



Prepare ※1 KROME Primer  
Weight Ratio 【Mixing Ratio 3 : 1】  
Apply a thin coat and wait about 5 minutes between coats.  
Apply the second and third coats with intervals to create a glossy finish.  
Be sure to dry at 20°C for at least 48 hours, or put in a heat chamber at 60°C for at least 3 hours.  
Note) **Insufficient drying of KROME Primer will cause KROME to become cloudy.**  
We recommend that you apply the test piece under the same conditions to prevent failure due to insufficient drying.

### KROME Paint



After KROME Primer Clear is completely cured, paint with your airbrush or spray gun with a diameter of 0.6mm to 1.6mm.  
Spray lightly 2 coats in order to prevent splashing.  
Do the same from the 3rd coat and do not apply thickly.  
Apply evenly and thinly all over.  
As it begins to dry, plating effect will gradually appear.  
When the plating is completely exposed, apply another coat.  
Normally 3-6 coats will do.  
After painting, dry at 20°C for at least 24 hours or use heat chamber at 60°C for at least 1 hour.  
Note) **Insufficient drying may cause cloudiness after top coat.**

### KROME Primer Clear Topcoat



Apply KROME Primer Clear as topcoat. ※1 KROME Primer  
Weight Ratio 【Mixing Ratio 3 : 1】  
Apply a thin layer on top of KROME paint to cover the entire surface first.  
**Note) Never apply a wet coat from the first coat as it may cause smearing.**  
1<sup>st</sup> mist coat → wait 10 minutes to dry →  
2nd wet coat → wait 5 minutes to dry →  
3<sup>rd</sup> coat to give a nice glossy finish to complete.  
Dry 24 hours or more at 20°C or use a heat chamber at 60°C for 1 hour.  
After drying is complete, the surface can be polished

## Krome Primer Black Painting Order

### KROME Primer Black Main Agent



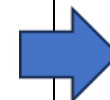
Thoroughly remove existing dirt and dust, and degrease.  
Apply a thin first coat and wait about 5 minutes between coats.  
Apply the second and third coats with intervals to create a glossy finish.



### KROME Paint

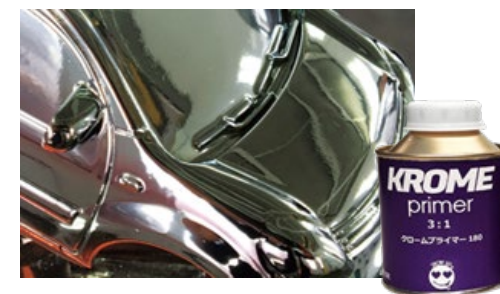


After KROME Primer Black is complete cured, paint with your airbrush or spray gun with a diameter of 0.6mm to 1.6mm.  
Spray lightly 2 coats in order to prevent splashing.  
Do the same from the 3rd coat and do not apply thickly.  
Apply evenly and thinly all over.  
As it begins to dry, plating effect will gradually appear.  
When the plating is completely exposed, apply another coat.  
Normally 3-6 coats will do.  
After painting, dry at 20°C for at least 24 hours or use heat chamber at 60°C for at least 1 hour.  
**Note) Insufficient drying may cause cloudiness after top coat.**



### KROME Primer Clear Topcoat

\*Please use KROME Primer Clear separately.



Apply KROME Primer Clear as topcoat. ※1  
KROME Primer  
Weight Ratio 【Mixing Ratio 3 : 1】

Apply a thin layer on top of KROME paint to cover the entire surface first.

**Note) Never apply a wet coat from the first coat as it may cause smearing.**

1<sup>st</sup> mist coat → wait 10 minutes to dry →  
2<sup>nd</sup> wet coat → wait 5 minutes to dry →  
3<sup>rd</sup> coat to give a nice glossy finish to complete.  
Dry 24 hours or more at 20°C or use a heat chamber at 60°C for 1 hour. After drying is complete, the surface can be polished



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