



## TERRA KROME PERFECT KIT

### Instruction Manual

#### KIT CONTENTS:

TERRA KROME	50 g	My bottle
Already Diluted REAL BLACK	50 g	My bottle
KROME PRIMER 180 g set	(Main primer agent 180 g · Hardener 60 g · Thinner 50 g )	

#### Product description:

The finish of TERRA KROME is determined by the process of base coat

KROME Primer provides a long-lasting, glossy base coat that dries quickly and can also be used as a top coat to minimize fogging.

#### 1. Base Coat

Thoroughly remove the dusts, wash and degrease to prepare.

Paint the included diluted real black and let it dry until it becomes less glossy.

**Note) Real Black is a non-glossy paint. If it is colored black, it is OK!**

After the real black is dried, apply KROME primer.

Apply the first coat thinly, leave an interval of about 5 minutes, and then apply the second and third coats to create a lustrous finish.

Mix ratio of Base Coat

(IMPORTANT) ※1

PRIMER	HARDENER	THINNER
100	33	10~30

## 2. Drying process of PRIMER

Always dry at 20°C for at least 24 hours and force dry at 60°C for at least 1 hour.

**Note) Insufficient drying of the base coat causes TERRA KROME to become cloudy.**

In order to prevent failure due to insufficient drying, we recommend that you apply the test piece under the same conditions!

## 3. Application of TERRA KROME

It can be painted with your spray gun or airbrush of caliber 0.6mm~1.6mm. Apply a thin layer at first and second time in order to prevent paint repellant.

From the third time, do not apply thick all at once, but apply it evenly. When it is painted and dried, the plating color of krome will gradually appear.

Dry until a plating color appears before applying the next coat. As a guide, please finish within 3~6 times.

After painting, dry at 20°C for at least 24 hours and at 60°C for at least 1 hour.

**Note) Insufficient drying may cause cloudiness after topcoat.**

## 4. Application of Topcoat

Topcoat with KROME primer.

It is prepared with the same mixing ratio (important ratio)\*1 as the base coat .

The first coat shall be painted thinly to cover the TERRA KORME area entirely.

**Note: Never do a wet coat from the first time as it may cause smearing.**

1st coat → Dry for 10 minutes → 2nd coat → Dry for 5 minutes → 3rd coat to finish the top coat glossily.

After drying at 20°C for at least 24 hours and forced drying at 60°C for 1 hour, polishing is possible in the same way you do for commercially available clears.



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<https://www.showup.jp/TerraPkE.html>