

Operation Manual

Thank you very much for buying STELLA Hologram Flakes.

STELLA Hologram Flakes has three series, which are Silver Rainbow, Gold Rainbow and Silver Long Rainbow.

Silver Rainbow Series			Gold Rainbow Series			Silver Long Rainbow Series		
serial number	size	caliber size of the gun	serial number	size	caliber size of the gun	serial number	size	caliber size of the gun
SSH05	0.05mm	1.3~1.5mm	SSH05	0.05mm	1.3~1.5mm			
SSH10	0.1mm	1.3~1.5mm	SSH10	0.1mm	1.3~1.5mm			
SSH20	0.2mm	1.5~1.8mm	SSH20	0.2mm	1.5~1.8mm			
SSH40	0.4mm	1.8~2.0mm	SSH40	0.4mm	1.8~2.0mm			
SSH60	0.6mm	DFP-GUN	SSH60	0.6mm	DFP-GUN			
SSH100	1mm	DFP-GUN	SSH100	1.0mm	DFP-GUN	SSLH10	1.0mm	DFP-GUN
SSH150	1.5mm	DFP-GUN	SSH150	1.5mm	DFP-GUN	SSLH20	2.0mm	DFP-GUN

Size: 0.05mm~0.4mm: After spraying base color, mix STELLA with clear(both hardener and non hardener are acceptable), then spray it until confirming the best coloring.

Size: 0.6mm~1.5mm & Silver Long Rainbow 1mm~2mm: The sizes are for dry paint. First, spray just clear (both hardener and non hardener are acceptable.) after painting the base color, then just STELLA put into the DFP-GUN and dry spray it.

* DFP-GUN is acceptable for not flakes which sizes are more than 6mm but all sizes.

Be sure to paint Kandy Color after spray clear and sand when painting Kandy Color after STELLA.

1. First, do Preparations as usual. Clean up the surface to wipe up dusts.
2. Apply basecolor after the preparations.
3. Spray STELLA which is diluted by clear. (both hardener and non hardener are acceptable.) (Dilute about 15% STELLA if need thick density and dilute about 5% STELLA if need thin density.) There is a separate DFP-GUN Tech Manual when dry painting.
4. Finish applying topcoat clear after applying STELLA.
5. Polishing the surface as always after drying.

Cautions

When you handle this product, make sure to use rubber gloves and glasses to protect your skin and eyes.

In case it gets into your eyes, wash them with running water thoroughly and see a doctor. In case it comes into contact with your skin, please wash it thoroughly until the slimy feeling is gone. If you feel pain and something amiss, ask a doctor for instruction.

After use, make sure to close the lid firmly and leave it where it dark and cold, away from the direct sun. Please keep it away from young children.

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